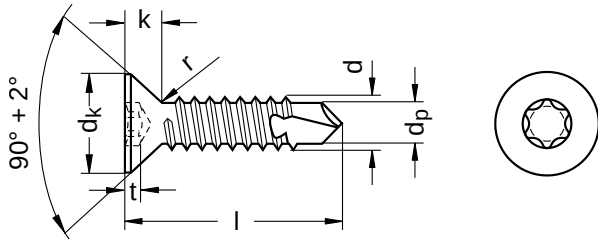


B 15482 similar to ISO 15482

Self-drilling screws

Countersunk head | hexalobular drive

Steel | zinc-plated | Cr(VI)-free | Thread type ST



Diameter (d)	Drilling range starting	Sheet metal thickness up to	dk		dp		k max.	r max.	Pitch (P)	t min.	Tool size
			min.	max.	min.	max.					
3.5	0.70	2.25	6.9	7.3	2.7	3.0	2.35	1.4	1.3	1.14	T15
4.2	1.75	3.00	8.0	8.4	3.2	3.6	2.60	1.6	1.4	1.42	T20
4.8	1.75	4.40	8.9	9.3	3.7	4.2	2.80	2.0	1.6	1.65	T25

nominal size	Length (l)	
	min.	max.
13	12.10	13.90
16	15.10	16.90
19	18.00	20.00
22	21.00	23.00

nominal size	Length (l)	
	min.	max.
25	24.00	26.00
32	30.75	33.25
38	36.75	39.25

Diameter (d)	Length (l)						
	13	16	19	22	25	32	38
3.5	●	●	●				
4.2	●	●	●	●	●		
4.8			●	●	●	●	●

• Combinations available in the eShop | Other sizes on request

All technical data refer to the measure mm

