## **ISO 4014** similar to DIN 931

## **Hexagon head bolts**

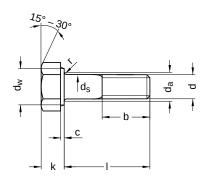
Hexagon head | with body

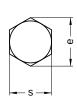
Steel 8.8 | hot-dip galvanised | Cr(VI)-free | Metric thread

Further information: DIN-standard has been withdrawn  $\mid$  changed spanner widths for M10, M12, M14 and M22

There is a separation into product classes A and B, with the data sheet showing the largest range of values. For more information, see the technical details of the selected article.







Diameter	b			С		d <sub>a</sub>	d <sub>s</sub>	d <sub>w</sub>
(d)	I up to 125	I up to 200	I longer than 200	min.	max.	max.	max.	min.
M10	26	32	45	0.15	0.6	11.2	10	14.47
M12	30	36	49	0.15	0.6	13.7	12	16.47
M24	54	60	73	0.20	0.8	26.4	24	33.25
M30	66	72	85	0.20	0.8	33.4	30	42.75

Diameter	е	k		r	s		Pitch	Tool	
(d)	min.	nominal size	min.	max.	min.	max.	min.	(P)	size
M10	17.59	6.4	6.11	6.69	0.4	16	15.57	1.50	SW 16
M12	19.85	7.5	7.21	7.79	0.6	18	17.57	1.75	SW 18
M24	39.55	15.0	14.78	15.22	0.8	36	35.00	3.00	SW 36
M30	40.85	18.7	18.28	19.12	1.0	46	45.00	3.50	SW 46

Length (I)					
nominal size	min.	max.			
50	48.75	51.25			
55	53.50	56.50			
60	58.50	61.50			
65	63.50	66.50			
75	73.50	76.50			
80	78.50	81.50			

Length (I)					
nominal size	min.	max.			
90	88.25	91.75			
100	98.25	101.75			

	Length (I)						
	nominal size	min.	max.				
Ī	110	108.25	111.75				
	120	118.25	121.75				
	180	178 00	182 00				

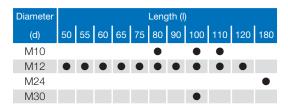
## All technical data refer to the measure mm

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Hexagon head | with body

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• Combinations available in the eShop | Other sizes on request